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TECHNICAL DATA SHEET ergo.® 4207

Universal Pipe Sealant

Description

Seals most common threaded pipe connectors immediately against low pressure. Suitable for pipes up to 3 inches in gas or sprinkler systems. Certified acc. to **DVGW** (DIN EN 751-1) and to **ANSI/NSF Standard 61** for use in commercial and residential potable water systems not exceeding 82° C. **NSF P1** listed for use in food processing areas.

Note: This is a regional approval. Please contact us for more information and clarification.

Complies with the guide formulation of the German Federal Environment Agency, published 2016, February 11th, for use in contact with drinking water.

According to DVGW TRGI 2008, in Germany not allowed for use in household gas-installations

Attention: If used as sealant against water, please observe and follow the special handling instructions for pipe-sealants.

Physical Properties (liquid product)

Chemical Base:	Diester of Methacrylic Acid
Colour:	yellow/ fluorescent
Viscosity at 25°C Brookfield RVT	55.000 – 80.000 mPas spindle 6, 2,5 rpm 18.000 – 30.000 mPas spindle 6, 20 rpm
Density at 25°C:	1.05 g/cm ³
Max. thread diameter:	3 inches
Max. gap filling:	0.50 mm
Flash point:	> 100°C

Shelf life: 1 year at room temperature

Physical Properties (cured product)

Measured on M10 x 20 bolt - grade 8.8 black phosphatized - nut 0.8d (no on-torque)

Initial strength after:	15 - 30 minutes
Functional strength after:	1 - 3 hours
Final strength after:	3 - 6 hours

Loose-break torque:	10 - 20 Nm	DIN 54454
Prevailing torque:	10 - 15 Nm	

Shear strength: 6 – 13 N/mm² DIN 54452

Thermal range: - 55°C up to +150°C

WARRANTY INFORMATION - PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that KISLING products are safe, effective, and fully satisfactory for the intended end use. KISLING sole warranty is that the product will meet the KISLING sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. KISLING specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability. Unless KISLING provides you with a specific, duly signed endorsement of fitness for use, KISLING disclaims liability for any incidental or consequential damages. Suggestions of uses should not be taken as inducements to infringe any particular patent.