

## ThreeBond 1797

Primer for Cyanoacrylate Instant Adhesive

ThreeBond **1797** is an instantaneous adhesive primer for cyanoacrylate adhesive. It facilitates bonding and set time to hard-to-bond materials, such as polypropylene, polyethylene, polyacetal, PTFE and silicone rubber.

### 1. Features

- Improve set time
- Prevent whitening easily
- Dries quickly
- Applicable with all 1700 and 7700 series

### 2. Properties

Test	Results	Units
Colour	Clear yellow transparent	-
Viscosity	0.85	mPa.s
Specific gravity	0.80	-

### 3. Setting time

Test	Results	Units
PE	5	s
PP	5	s
Polyacetal	5	s

### 4. Tensile strength

Test	Results	Units
PE	4.6	MPa
PP	4.7	MPa
Polyacetal	5.0	MPa

### 5. Handling

- Before use, please refer to the safety data sheet.
- Flammable product. Do not expose to heat source.
- Prior to opening the container, let it reach room temperature to avoid condensation inside.
- To obtain optimal results, remove humidity, grease and other impurities from the surfaces to be assembled.
- Depending on the materials (dimensions and surface roughness), apply an appropriate and uniform amount of liquid gasket on the surface, then assemble rapidly.
- The product once transferred into another container should not be returned to the original one. Any excess product should be wiped out using a cloth.
- Keep the product in its original container tightly sealed and store it in a dark, dry and well ventilated place at **10 ~ 25°C**.